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【摘要】

濕度在工業製程環境中對廠內原料，生產及成品庫存等非常重要，是影響品質之成敗關鍵因素之一。尤其技術密集競爭力。本研究以目前空調廣泛使用的兩類除濕系統(一)冷卻除濕(二)化學(劑)除濕之能源運用做最佳化研究。在空調系統中除濕方式種類甚多，目前市場上較常被採用如冷卻除濕法及化學除濕法。除濕應用範圍以露點區分：一般高濕均採用冷卻除濕法，低濕均採用化學除濕法。而在介於0℃ DP-10℃ DP之間屬於中濕一般因應系統之整體及故此段除濕的耗能並沒有相關資料可供參考，爲了要瞭解確實耗能實情以獲得達到節約能源之最佳化系統。本研究製程環境爲基礎，設備分爲三項：預冷段，除濕段以及後置段。出風溫度15-20℃ DB分別對兩系統耗能探討出耗損本研究在冷卻與化學除濕系統架構中，分別比較各段設備與總耗能關係，結果獲得兩系統耗能差異比最大部分在後下，出風乾球溫度由15℃~20℃ DB上升，但能源消耗是下降的；而冷卻除濕系統則相反隨出風乾球溫度15℃~20℃以上耗能比化學除濕耗能高，出風17℃ DB以下時冷卻除濕耗能較低。因此在採用除濕系統時，此段耗能評估必須

【英文摘要】

Humidity Control is considered as an important factor for the environments of industrial and manufacturing plant stocks. Therefore, it plays a significant role that influenced the product success/failure rate, especially in hi-tech products and company's image. This study will focus on the most common type of dehumidification methods at Refrigerant Condensate Dehumidification (2) Sorbents Dehumidification. There are varieties of dehumidification methods in air conditioning system. Refrigerant Condensate and Sorbent: the market today. The applications range of dehumidification is often differentiating by dewpoint temperature. As Refrigerant Condensate Dehumidification is more likely to be adopted. Relatively speaking, when the dew point is low, Dehumidification is more commonly used. However, there is no distribution or alternatives for system application. Application usage of both dehumidification methods are often adopted in the range of dew points between 0℃ DB referring to the energy consumption at this range. Therefore, the main purpose is to analyzing and determines a the study, it demonstrates and compares the energy consumption analysis on both methods. The testing can be after heating/cooling based on dew points from 0-10℃ DP and air volume of 5000~15000CMH with the supply-air. A theoretical framework of this study is to compare both total energy consumption at different stages. As the result has been discovered between both systems at the final stage as the after heating/cooling. Based on the test; as dew 5000~15000CMH with the supply-air temperature at 15-20℃ DB, total energy consumption for Sorbents Dehumidification has increased. Furthermore, the study clearly shows both dehumidification on the same condition above, energy consumption for Refrigerant Condensate Dehumidification is greater than Sorbents Dehumidification. Refrigerant Condensate Dehumidification has lower energy consumption. Therefore, the analysis of this final stage consideration for preliminary design and selecting a system.

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