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【摘要】

本研究主要利用動態模擬來探討自動引導搬運車在無塵室內移動時，對無塵室內流場所造成之影響，移動物體在無塵室中移動時，微粒被捲入渦流中進而造成對製程本身或產品的污染。而本研究根據此一有限移動邊界問題之特性，利用電腦模擬對於無塵室內的自動導引搬運車（AGV）對內部流場的影響進行分析，所有問題中之邊界條件均以常見之工業規格及入口FFU之分佈，並在單機狀態下於機台釋放微粒用以觀測微粒沈積之情況。結果顯示AGV於移動時兩側會有迴流板的誘引氣流，避免對AGV及其負載物之污染，但填補AGV後方因固體邊界移動所產生空洞之氣流會使AGV後方之

【英文摘要】

Dynamic simulation technique was used to study the airflow field of an AGV moving in the cleanroom area. Moving in the cleanroom. In such a case, particles will also suspend in the vortex. All boundary conditions were set according to include: 1. A single AGV moving in the cleanroom; 2. An AGV with FOUP moving in the cleanroom, and 3. Various process tools generating particles in the cleanroom. The result shows that when an AGV starts to move, it can force the back flow from the raised floor from reaching to the upper side of the AGV. The airflow from the back will stick on the back side surface of AGV.

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